

Self-Levelling

325 (Sikafloor® 325)

Sikafloor® - 325 3 (Self-levelling)

- 가 1.6~2mm
- / (0°C ~ -30°C)
- (Work shops)
- ( )
  
- **PET-Technology**
- (Crack-bridging / 0.5mm)
  
- :  
 Sikafloor 156 - 0.3~0.6 kg/m<sup>2</sup> ( )  
 Self-levelling  
 Sikafloor 325(comp. A+B) Sikadur 504(0.08~0.2mm) (1:0.7)  
 2.0mm 3.2 kg/m<sup>2</sup>
- : Pebble grey(Ral 7032) 가
- : Comp. A : B : C = 2.7 : 1.0 : 2.7 ( )
- (20°C)
 

Comp. A	:	~1.30 kg/L
Comp. B	:	~1.24 kg/ L
Comp. A+B	:	~1.28 kg/ L
Comp. A+B+C	:	~1.60 kg/ L



- (20°C)
  - Comp. A : ~3,500 mPa.s
  - Comp. B : ~350 mPa.s
  - Comp. A+B : ~3,000 mPa.s

	10°C	20°C	30°C
가	30	20	10
가	48	24	16
	5	3	2
	14	7	5

- Sikafloor 325 Sikadur 504 (1:07 )

	28 /23°C/50%	Sika	>15 kg/cm <sup>2</sup> ( )
	28 /23°C/50%	DIN 53504	201 kg/cm <sup>2</sup>
	14 /23°C/50%	DIN 53504	19%
	28 /23°C/50% /500	DIN 53515	333 kg/cm <sup>2</sup>
	/QUV	DIN 53515	317 kg/cm <sup>2</sup>
Shore D hardness	28 /23°C/50%	DIN 53505	76
	5 /23°C/50%	DIN 53516	369 mg
Gladd transistion	28 /23°C/50% /500	ASTM D4065	25.7°C
Temo.(Tg)	/QUV	ASTM D4065	30.0°C

- Test Report

ISEGA, Aschaffenburg(D) : Safe for contact with foodstuff, report No : 10311 U97

EMPA, St. Gallen, fire d. 5.2, report No. 13089

- : 12 (5°C~30°C)
- : 25kg/set
  - Comp. A : 190 kg
  - Comp. B : 70 kg, 210 kg
  - Comp. C : Sikadur 504(0.08mm~0.2mm) 25 kg/bag



- 15 kg /cm<sup>2</sup>, 250 kg /cm<sup>2</sup>  
Shot-blasting

Sikafloor 81 82 EpoCem  
Sikafloor 156 300~600 gr/m<sup>2</sup>  
가
- A B 3 (300~400rpm) 가  
C 3
- Notched trowel spreader( / , 6-7mm )

flooring trowel spreader(4~5mm)

\* Sikafloor®  
- 325
- : +10°C  
: +30°C  
: 85%  
: <4%

Sikafloor 156  
Sikafloor 156/ Sikafloor®-325 : 18 ~ 2 (20°C)



# Construction

- : +10°C
- .
- : +30°C
- : 85%
- : <4%
- Sikafloor 156
- Sikafloor 156/ Sikafloor® - 325 : 18 ~ 2 (20°C)
- 가 , / .

Sika Korea Ltd. KS/ISO 9002,14001



\* Sika Korea

\* Sika Korea 가 가

Visit our website at <http://www.sikakorea.co.kr>

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