

SAFETY DATA SHEET

Sika® Hardener MTJ



Version
1.0

Revision Date:
27.03.2026

SDS Number (Internal):
100000002068

Date of last issue: -
Date of first issue: 27.03.2026

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sika® Hardener MTJ

Recommended use of the chemical and restrictions on use

Product use : Intermediate

Manufacturer or supplier's details

Company : Sika Korea Ltd.
724, Anseongmatchum-daero
Miyang-myeon
Anseong-si
Gyeonggi-do
Korea

Telephone : +82-31-8056-7777

Emergency telephone number : +82-31-8056-7777

E-mail address : ehs@kr.sika.com

Telefax : +82-31-8056-7788

2. HAZARDS IDENTIFICATION

GHS Classification

Skin sensitisation : Category 1B

Long-term (chronic) aquatic hazard : Category 2

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P261 Avoid breathing mist or vapours.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves.

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Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage.

Disposal:

P501 Dispose of contents/ container according to waste-related laws

Other hazards which do not result in classification

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Components

Chemical name	Common Name	CAS-No.	Concentration (% w/w)
Hardener MTJ (Polyoxypropylene-tri(morpholinoaldimine))	Hardener MTJ (Polyoxypropylene-tri(morpholinoaldimine))	1379822-00-0	>= 95 - <= 100

4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.

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Most important symptoms and effects, both acute and delayed : sensitising effects
Allergic reactions
See Section 11 for more detailed information on health effects and symptoms.
May cause an allergic skin reaction.

Notes to physician : Treat symptomatically.

5. FIREFIGHTING MEASURES

Suitable and unsuitable extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

Specific extinguishing methods : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Deny access to unprotected persons.

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see

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section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Store in accordance with local regulations.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Personal protective equipment. Among the following personal protective equipment, the PPEs which require safety certification need to be certified by KOSHA.

- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

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9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	light yellow
Odour	:	odourless
Odour Threshold	:	No data available
pH	:	Not applicable
Melting point/ range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	ca. 200 °C (392 °F) (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	0.01 hPa
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Density	:	ca. 1 g/cm ³ (20 °C)
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm ² /s (40 °C (104 °F))

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Explosive properties : No data available

Oxidizing properties : No data available

10. STABILITY AND REACTIVITY

Chemical stability and possibility of hazardous reactions : Reactivity:
No dangerous reaction known under conditions of normal use.
Chemical stability:
The product is chemically stable.
Possibility of hazardous reactions:
Stable under recommended storage conditions.

Conditions to avoid : No data available

Incompatible materials : No data available

Hazardous decomposition products : No hazardous decomposition products are known.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data available

Health hazard information

Acute toxicity

No data available

Components:

Hardener MTJ (Polyoxypropylenetri(morpholinoaldimine)):

Acute oral toxicity : LD50 Oral (Rat): > 2,001 mg/kg

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitisation

Respiratory sensitisation

No data available

Skin sensitisation

May cause an allergic skin reaction.

Carcinogenicity

No data available

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Components:

Hardener MTJ (Polyoxypropylenetri(morpholinoaldimine)):

No data available

Germ cell mutagenicity

No data available

Components:

Hardener MTJ (Polyoxypropylenetri(morpholinoaldimine)):

No data available

Reproductive toxicity

No data available

Components:

Hardener MTJ (Polyoxypropylenetri(morpholinoaldimine)):

No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

No data available

Aspiration toxicity

No data available

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Hardener MTJ (Polyoxypropylenetri(morpholinoaldimine)):

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 45.1 mg/l

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aquatic invertebrates

Exposure time: 48 h

NOEC (Daphnia magna (Water flea)): 12.5 mg/l
Exposure time: 48 h

Toxicity to algae/aquatic plants

: EC50 (Pseudokirchneriella subcapitata (green algae)): 1.56 mg/l
Exposure time: 72 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information

: An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues

: Send to a licensed waste management company.

The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging

: Empty remaining contents.
Dispose of as unused product.

Do not re-use empty containers.

Disposal precautions

Dispose of contents and container according to wastes control act.

14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number

: UN 3082

Proper shipping name

: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

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N.O.S.
(Hardener MTJ (Polyoxypropylenetri(morpholinoaldimine)))
Class : 9
Packing group : III
Labels : 9
Environmentally hazardous : yes

IATA-DGR

UN/ID No. : UN 3082
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(Hardener MTJ (Polyoxypropylenetri(morpholinoaldimine)))
Class : 9
Packing group : III
Labels : Miscellaneous
Packing instruction (cargo aircraft) : 964
Packing instruction (passenger aircraft) : 964
Environmentally hazardous : yes

IMDG-Code

UN number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(Hardener MTJ (Polyoxypropylenetri(morpholinoaldimine)))
Class : 9
Packing group : III
Labels : 9
EmS Code : F-A, S-F
Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

DOT: As per 49 CFR 171.4, Non-bulk materials (<119 Gal) are exempt from being classified as a Marine Pollutant.

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

National Regulations

Refer to section 15 for specific national regulation.

Special precautions for user

Remarks : DOT: As per 49 CFR 171.4, Non-bulk materials (<119 Gal) are exempt from being classified as a Marine Pollutant.,
IMDG: For Limited Quantity special provisions reference
IMDG Code Chapter 3.4

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

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15. REGULATORY INFORMATION

National regulatory information

Regulation under the Occupational Safety and Health Act

Harmful Substances Prohibited from Manufacturing

Not applicable

Harmful Substances Required Permission for Manufacture

Not applicable

Harmful Agents to be kept below Occupational Exposure Limits

Not applicable

Harmful Agents Required to be kept below Permission Levels

Not applicable

Hazardous substances requiring management

Not applicable

Special Management Materials

Not applicable

Controlled Substances Subject to Environment Monitoring

Not applicable

Controlled Substances Subject to Health Examination

Not applicable

Hazardous Substances Subject to Process Safety Management (PSM) Reporting Obligation

Not applicable

K-OSHA Hazardous Substances (Occupational Safety and Health Regulations, Table 1)

Not applicable

K-OSHA Hazardous Substances (Occupational Safety and Health Regulations, Table 9)

Not applicable

Regulation under the Chemicals Control Act

Chemicals of Acute and Chronic Hazard to Human Health and the Environment

Accident Precaution Chemicals

Not applicable

Toxic Release Inventory

Not applicable

Act on Registration and Evaluation of Chemical Substances (K-REACH)

Restricted Chemicals

Not applicable

Prohibited Chemicals

Not applicable

Substances with Unconfirmed Hazards

Not applicable

Dangerous Substances Safety Management Act

Classification : Group 4, Flammable liquids, Type 4 petroleums

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Hazard rank : Hazardous rank III

Designated Quantity : 6000 litre

Safety Warning : Keep away from fire

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

☐. Wastes Control Act

Industrial general wastes
Follow article 13 of the act to dispose the product waste

☐. Other requirements in domestic and other countries

The components of this product are reported in the following inventories:

JP ENCS : Not in compliance with the inventory

JP ISHL : Not in compliance with the inventory

KR KECI : Not in compliance with the inventory

16. OTHER INFORMATION

Issuing date : 27.03.2026

Revision number and date

Number of Revision : 1.0

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Date format : yyyy/mm/dd

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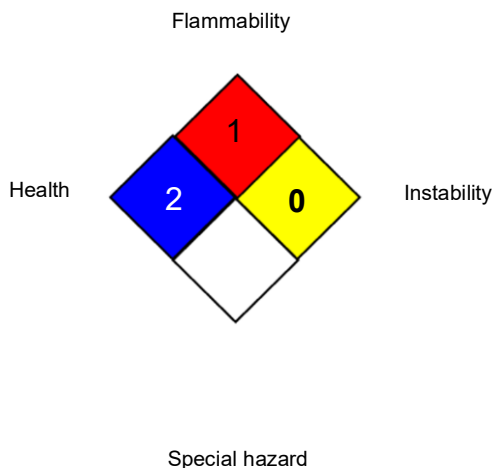
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NFPA:



Full text of other abbreviations

ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

KR / EN

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