

# SAFETY DATA SHEET

## Sikaflex®-985 (B)

Version  
1.0

Revision Date:  
20.10.2025

SDS Number (Internal):  
100000053827

Date of last issue: -  
Date of first issue: 20.10.2025

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### 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sikaflex®-985 (B)

#### Manufacturer or supplier's details

Company : Sika Korea Ltd.  
724, Anseongmatchum-daero  
Miyang-myeon  
Anseong-si  
Gyeonggi-do  
Korea

Telephone : +82-31-8056-7777

Emergency telephone number : +82-31-8056-7777

E-mail address : ehs@kr.sika.com

Telefax : +82-31-8056-7788

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### 2. HAZARDS IDENTIFICATION

#### GHS Classification

Skin corrosion/irritation : Category 2

Serious eye damage/eye irritation : Category 2

Skin sensitisation : Category 1

Specific target organ toxicity - single exposure : Category 2

Long-term (chronic) aquatic hazard : Category 2

#### GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H371 May cause damage to organs.

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H411 Toxic to aquatic life with long lasting effects.

Precautionary statements :

**Prevention:**

P260 Do not breathe mist or vapours.  
P264 Wash skin thoroughly after handling.  
P270 Do not eat, drink or smoke when using this product.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/ eye protection/ face protection.

**Response:**

P302 + P352 IF ON SKIN: Wash with plenty of water.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P308 + P311 IF exposed or concerned: Call a POISON CENTER/ doctor.  
P321 Specific treatment (see supplemental first aid instructions on this label).  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.  
P391 Collect spillage.

**Storage:**

P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container according to waste-related laws

**Other hazards which do not result in classification**

No data available

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### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

**Components**

Chemical name	Common Name	CAS-No.	Concentration (% w/w)
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number	25068-38-6	≥ 60 - < 65

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	average molecular weight ≤ 700)		
dibutylbis(pentane-2,4-dionato-O,O')tin	dibutylbis(pentane-2,4-dionato-O,O')tin	22673-19-4	≥ 0.1 - < 0.3

### 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
May cause damage to organs.  
irritant effects  
sensitising effects  
Allergic reactions  
Excessive lachrymation  
Dermatitis  
See Section 11 for more detailed information on health effects and symptoms.
- Notes to physician : Treat symptomatically.

### 5. FIREFIGHTING MEASURES

#### Suitable and unsuitable extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local cir-

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cumstances and the surrounding environment.

- Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : No hazardous combustion products are known
- Specific extinguishing methods : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

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### 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment. Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

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### 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.

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Store in accordance with local regulations.

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### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Contains no substances with occupational exposure limit values.

**Personal protective equipment. Among the following personal protective equipment, the PPEs which require safety certification need to be certified by KOSHA.**

- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.  
When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.

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### 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : paste
- Colour : black
- Odour : No data available
- Odour Threshold : No data available
- pH : No data available
- Melting point/ range / Freezing point : No data available
- Boiling point/boiling range : No data available

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Flash point : > 95 °C (203 °F)  
(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

### Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapour pressure : 0.01 hPa

### Solubility(ies)

Water solubility : No data available

Solubility in other solvents : No data available

Density : ca. 1.26 g/cm<sup>3</sup> (20 °C)

Partition coefficient: n-octanol/water : No data available

Auto-ignition temperature : No data available

Decomposition temperature : No data available

### Viscosity

Viscosity, dynamic : No data available

Viscosity, kinematic : No data available

Explosive properties : No data available

Oxidizing properties : No data available

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## 10. STABILITY AND REACTIVITY

Chemical stability and possibility of hazardous reactions : Reactivity:  
No dangerous reaction known under conditions of normal use.  
Chemical stability:  
The product is chemically stable.  
Possibility of hazardous reactions:  
Stable under recommended storage conditions.

Conditions to avoid : No data available

Incompatible materials : No data available

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Hazardous decomposition products : No decomposition if stored and applied as directed.

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### 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data available

#### Health hazard information

##### Acute toxicity

No data available

##### Components:

**reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 20,000 mg/kg

##### Skin corrosion/irritation

Causes skin irritation.

##### Serious eye damage/eye irritation

Causes serious eye irritation.

##### Respiratory or skin sensitisation

##### Respiratory sensitisation

No data available

##### Skin sensitisation

May cause an allergic skin reaction.

##### Carcinogenicity

No data available

##### Components:

**reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):**

No data available

**dibutylbis(pentane-2,4-dionato-O,O')tin:**

No data available

##### Germ cell mutagenicity

No data available

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### Components:

**reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight  $\leq 700$ ):**

No data available

**dibutylbis(pentane-2,4-dionato-O,O')tin:**

Suspected of causing genetic defects.

### **Reproductive toxicity**

No data available

### Components:

**reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight  $\leq 700$ ):**

No data available

**dibutylbis(pentane-2,4-dionato-O,O')tin:**

May damage fertility or the unborn child.

### **STOT - single exposure**

May cause damage to organs.

### **STOT - repeated exposure**

No data available

### **Repeated dose toxicity**

No data available

### **Aspiration toxicity**

No data available

### **Experience with human exposure**

No data available

### **Toxicology, Metabolism, Distribution**

No data available

### **Neurological effects**

No data available

### **Further information**

No data available

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### 12. ECOLOGICAL INFORMATION

#### Ecotoxicity

##### Components:

**reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight  $\leq$  700):**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1.8 mg/l  
aquatic invertebrates Exposure time: 48 h

#### Persistence and degradability

No data available

#### Bioaccumulative potential

No data available

#### Mobility in soil

No data available

#### Other adverse effects

##### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Toxic to aquatic life with long lasting effects.

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### 13. DISPOSAL CONSIDERATIONS

#### Disposal methods

Waste from residues : Send to a licensed waste management company.

The product should not be allowed to enter drains, water courses or the soil.  
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.

Do not re-use empty containers.

#### Disposal precautions

Dispose of contents and container according to wastes control act.

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### 14. TRANSPORT INFORMATION

#### International Regulations

##### UNRTDG

UN number : UN 3082  
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
Class : 9  
Packing group : III  
Labels : 9  
Environmentally hazardous : no

##### IATA-DGR

UN/ID No. : UN 3082  
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.  
Class : 9  
Packing group : III  
Labels : Miscellaneous  
Packing instruction (cargo aircraft) : 964  
Packing instruction (passenger aircraft) : 964  
Remarks : Transport in accordance with special regulation A 197

##### IMDG-Code

UN number : UN 3082  
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
Class : 9  
Packing group : III  
Labels : 9  
EmS Code : F-A, S-F  
Marine pollutant : no  
Remarks : Transport in accordance with 2.10.2.7 of the IMDG-Code

#### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

#### National Regulations

Refer to section 15 for specific national regulation.

#### Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

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### 15. REGULATORY INFORMATION

#### National regulatory information

#### Regulation under the Occupational Safety and Health Act

#### Harmful Substances Prohibited from Manufacturing

Not applicable

#### Harmful Substances Required Permission for Manufacture

Not applicable

#### Harmful Agents to be kept below Occupational Exposure Limits

Chemical name	CAS-No.
Kaoline	1332-58-7
Carbon black	1333-86-4

#### Harmful Agents Required to be kept below Permission Levels

Not applicable

#### Hazardous substances requiring management

Not applicable

#### Special Management Materials

Not applicable

#### Controlled Substances Subject to Environment Monitoring

Not applicable

#### Controlled Substances Subject to Health Examination

Chemical name	CAS-No.	Threshold limits (%)
Aluminum and its compounds	1332-58-7	$\geq 1$ %

#### Hazardous Substances Subject to Process Safety Management (PSM) Reporting Obligation

Not applicable

#### Regulation under the Chemicals Control Act

#### Toxic Chemicals

Not applicable

#### Restricted Chemicals

Not applicable

#### Prohibited Chemicals

Not applicable

#### Toxic Release Inventory

Chemical name	CAS-No.	Group	Threshold limits (%)
4,4'-(1-Methylethylidene)bisphenol polymer with (chloromethyl)oxirane	25068-38-6	Group II	$\geq 1$ %
Aluminium and its compounds	1332-58-7	Group II	$\geq 1$ %

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### Accident Precaution Chemicals

Not applicable

### Dangerous Substances Safety Management Act

Not Applicable to Dangerous Materials

International Chemical Weapons Convention (CWC) : Not applicable  
Schedules of Toxic Chemicals and Precursors

### 라. Wastes Control Act

Industrial general wastes

Follow article 13 of the act to dispose the product waste

### 마. Other requirements in domestic and other countries

#### The components of this product are reported in the following inventories:

ENCS : On the inventory, or in compliance with the inventory

ISHL : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

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## 16. OTHER INFORMATION

Issuing date : 20.10.2025

### Revision number and date

Number of Revision : 1.0

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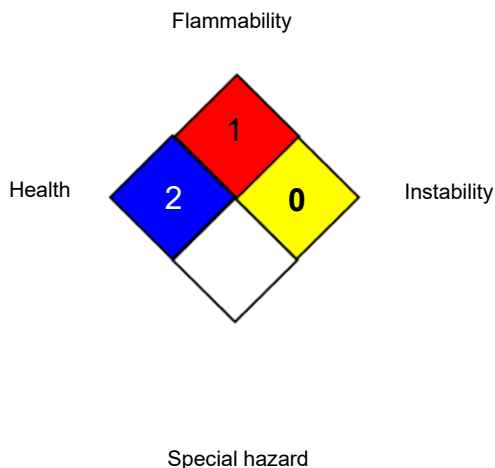
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### NFPA:



### Full text of other abbreviations

ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.  
KR / EN

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