

# SAFETY DATA SHEET

## Sikaflex®-11FC



Version  
6.0

Revision Date:  
27.03.2024

SDS Number (Internal):  
000000601550

Date of last issue: 30.03.2022  
Date of first issue: 22.12.2015

### 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sikaflex®-11FC

#### Manufacturer or supplier's details

Company : Sika Korea Ltd.  
724, Anseongmatchum-daero  
Miyang-myeon  
Anseong-si  
Gyeonggi-do  
Korea

Telephone : +82-31-8056-7777

Emergency telephone number : +82-31-8056-7777

E-mail address : ehs@kr.sika.com

Telefax : +82-31-8056-7788

### 2. HAZARDS IDENTIFICATION

#### GHS Classification

Flammable liquids : Category 4

Carcinogenicity : Category 2

Specific target organ toxicity - repeated exposure (Inhalation) : Category 2 (Lungs, Central nervous system)

#### GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H227 Combustible liquid.  
H351 Suspected of causing cancer.  
H373 May cause damage to organs (Lungs, Central nervous system) through prolonged or repeated exposure if inhaled.

Precautionary statements : **Prevention:**  
P201 Obtain special instructions before use.

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P202 Do not handle until all safety precautions have been read and understood.  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P260 Do not breathe mist or vapours.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

### Response:

P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

### Storage:

P403 Store in a well-ventilated place.  
P405 Store locked up.

### Disposal:

P501 Dispose of contents and container according to wastes control act.

### Other hazards which do not result in classification

No data available

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

### Components

Chemical name	Common Name	CAS-No.	Concentration (% w/w)
Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-	Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-	77703-56-1	>= 2.5 - < 5
Titanium dioxide (> 10 µm)	Titanium dioxide (> 10 µm)	13463-67-7	>= 1 - < 5
xylene	xylene	1330-20-7	>= 1 - < 5
Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)	Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)	64742-82-1	>= 1 - < 2.5
ethylbenzene	ethylbenzene	100-41-4	>= 0.1 - < 1
4,4'-methylenediphenyl diisocyanate	4,4'-methylenediphenyl diisocyanate	101-68-8	>= 0.1 - < 1

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1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich	1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich	68515-49-1	>= 20 - < 25
MDI/polyol adduct	MDI/polyol adduct	Not Assigned	>= 15 - < 20
TDI/polyol adduct	TDI/polyol adduct	Not Assigned	>= 10 - < 15

### 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- In case of eye contact : Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.
- Most important symptoms and effects, both acute and delayed : No known significant effects or hazards.  
See Section 11 for more detailed information on health effects and symptoms.  
Suspected of causing cancer.  
May cause damage to organs through prolonged or repeated exposure if inhaled.
- Notes to physician : Treat symptomatically.

### 5. FIREFIGHTING MEASURES

#### Suitable and unsuitable extinguishing media

Suitable extinguishing media : Carbon dioxide (CO<sub>2</sub>)

Unsuitable extinguishing media : Water

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- Hazardous combustion products : No hazardous combustion products are known
- Specific extinguishing methods : Standard procedure for chemical fires.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

### 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products
- Conditions for safe storage : Store in original container.  
Keep in a well-ventilated place.  
Observe label precautions.  
Store in accordance with local regulations.

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Titanium dioxide (> 10 µm)	13463-67-7	TWA	10 mg/m <sup>3</sup>	KR OEL

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	Further information: Limited evidence of carcinogenicity in humans or animals, which is not sufficiently convincing to place the substance in Category 1			
xylene	1330-20-7	TWA	100 ppm	KR OEL
		STEL	150 ppm	KR OEL
		TWA	20 ppm	ACGIH
ethylbenzene	100-41-4	TWA	100 ppm	KR OEL
	Further information: Limited evidence of carcinogenicity in humans or animals, which is not sufficiently convincing to place the substance in Category 1			
		STEL	125 ppm	KR OEL
		TWA	20 ppm	ACGIH
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0.005 ppm	KR OEL
	Further information: Limited evidence of carcinogenicity in humans or animals, which is not sufficiently convincing to place the substance in Category 1			
		TWA	0.005 ppm	KR PEL
		TWA	0.005 ppm	ACGIH

Other ingredients, which are listed in section 3 but not listed in this section, do not have established occupational exposure limit values.

### Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
xylene	1330-20-7	Methylhippuric acids	Urine	End of shift (As soon as possible after exposure ceases)	1.5 g/g creatinine	ACGIH BEI
ethylbenzene	100-41-4	Sum of mandelic acid and phenyl glyoxylic acid	Urine	End of shift (As soon as possible after exposure ceases)	0.15 g/g creatinine	ACGIH BEI

**Personal protective equipment. Among the following personal protective equipment, the PPEs which require safety certification need to be certified by KOSHA.**

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

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- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.  
When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.

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### 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : paste
- Colour : various
- Odour : aromatic
- Odour Threshold : No data available
- pH : Not applicable
- Melting point/range / Freezing point : No data available
- Boiling point/boiling range : No data available
- Flash point : ca. 64.6 °C (148.3 °F)  
(Method: closed cup)
- Evaporation rate : No data available
- Flammability (solid, gas) : No data available

#### Upper/lower flammability or explosive limits

- Upper explosion limit / Upper flammability limit : No data available
- Lower explosion limit / Lower flammability limit : No data available
- Vapour pressure : 0.01 hPa

Solubility(ies)

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Water solubility : insoluble

Solubility in other solvents : No data available

Density : ca. 1.26 g/cm<sup>3</sup> (23 °C)

Partition coefficient: n-octanol/water : No data available

Auto-ignition temperature : No data available

Decomposition temperature : No data available

Viscosity

    Viscosity, dynamic : No data available

    Viscosity, kinematic : Not applicable

Explosive properties : No data available

Oxidizing properties : No data available

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### 10. STABILITY AND REACTIVITY

Chemical stability and possibility of hazardous reactions : No dangerous reaction known under conditions of normal use.  
The product is chemically stable.  
No hazards to be specially mentioned.

Conditions to avoid : No data available

Incompatible materials : No data available

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### 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data available

#### Health hazard information

#### Acute toxicity

#### Components:

#### **Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-:**

Acute oral toxicity : LD50 Oral (Rat): > 2,000 mg/kg  
Method: OECD Test Guideline 401

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2,000 mg/kg  
Method: OECD Test Guideline 402

#### **xylene:**

Acute oral toxicity : LD50 Oral (Rat): 3,523 mg/kg

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### ethylbenzene:

Acute oral toxicity : LD50 Oral (Rat): 3,500 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 5,510 mg/kg

### 4,4'-methylenediphenyl diisocyanate:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg  
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50: 1.5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Expert judgement

### Skin corrosion/irritation

No data available

### Serious eye damage/eye irritation

No data available

### Respiratory or skin sensitisation

#### Respiratory sensitisation

No data available

#### Skin sensitisation

No data available

### Carcinogenicity

Suspected of causing cancer.

### Components:

#### Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-:

No data available

#### Titanium dioxide (> 10 µm):

Suspected of causing cancer.

#### xylene:

No data available

#### Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%):

No data available

### ethylbenzene:

Suspected of causing cancer.

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### **4,4'-methylenediphenyl diisocyanate:**

Suspected of causing cancer.

### **1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich:**

No data available

### **MDI/polyol adduct:**

No data available

### **TDI/polyol adduct:**

No data available

### **Germ cell mutagenicity**

#### **Components:**

### **Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-:**

No data available

Genotoxicity in vivo : Species: Bacteria  
Method: OECD Test Guideline 471  
Result: negative  
  
Method: TA98  
  
Method: TA100  
  
Method: TA1535  
  
Method: TA1537

### **Titanium dioxide (> 10 µm):**

No data available

### **xylene:**

No data available

### **Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%):**

No data available

### **ethylbenzene:**

No data available

### **4,4'-methylenediphenyl diisocyanate:**

No data available

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Genotoxicity in vivo : Species: Bacteria  
Method: OECD Test Guideline 471  
Result: negative  
  
Method: TA98  
  
Method: TA100  
  
Method: TA1535  
  
Method: TA1537

**1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich:**

No data available

**MDI/polyol adduct:**

No data available

**TDI/polyol adduct:**

No data available

**Reproductive toxicity**

**Components:**

**Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-:**

No data available

**Titanium dioxide (> 10 µm):**

No data available

**xylene:**

No data available

**Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%):**

No data available

**ethylbenzene:**

No data available

**4,4'-methylenediphenyl diisocyanate:**

No data available

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### **1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich:**

Suspected of damaging fertility or the unborn child.

#### **MDI/polyol adduct:**

No data available

#### **TDI/polyol adduct:**

No data available

#### **STOT - single exposure**

No data available

#### **STOT - repeated exposure**

May cause damage to organs (Lungs, Central nervous system) through prolonged or repeated exposure if inhaled.

#### **Repeated dose toxicity**

No data available

#### **Aspiration toxicity**

No data available

#### **Experience with human exposure**

No data available

#### **Toxicology, Metabolism, Distribution**

No data available

#### **Neurological effects**

No data available

#### **Further information**

No data available

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## 12. ECOLOGICAL INFORMATION

### **Ecotoxicity**

#### **Components:**

#### **Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-:**

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 250 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l  
aquatic invertebrates Exposure time: 48 h

Toxicity to algae/aquatic : EC50 (Raphidocelis subcapitata (freshwater green alga)): >  
plants 100 mg/l  
Exposure time: 72 h

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### **xylene:**

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): > 1.3 mg/l  
Exposure time: 56 d

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia (water flea)): 1.17 mg/l  
Exposure time: 7 d

### **Persistence and degradability**

No data available

### **Bioaccumulative potential**

No data available

### **Mobility in soil**

No data available

### **Other adverse effects**

### **Product:**

Additional ecological information : There is no data available for this product.

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## 13. DISPOSAL CONSIDERATIONS

### **Disposal methods**

Waste from residues : The product should not be allowed to enter drains, water courses or the soil.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.  
Do not burn, or use a cutting torch on, the empty drum.

### **Disposal precautions**

Dispose of contents and container according to wastes control act.

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## 14. TRANSPORT INFORMATION

### **International Regulations**

#### **UNRTDG**

UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable

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### IATA-DGR

UN/ID No. : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
Packing instruction (cargo aircraft) : Not applicable  
Packing instruction (passenger aircraft) : Not applicable

### IMDG-Code

UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
EmS Code : Not applicable  
Marine pollutant : Not applicable

### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

### National Regulations

Refer to section 15 for specific national regulation.

### Special precautions for user

Not applicable

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## 15. REGULATORY INFORMATION

### National regulatory information

#### Regulation under the Occupational Safety and Health Act

#### Harmful Substances Prohibited from Manufacturing

Not applicable

#### Harmful Substances Required Permission for Manufacture

Not applicable

#### Harmful Agents to be kept below Occupational Exposure Limits

Chemical name	CAS-No.
Limestone	1317-65-3
Titanium dioxide	13463-67-7
Xylene (all isomers)	1330-20-7
Ethyl benzene	100-41-4
Methylene bisphenyl isocyanate	101-68-8

#### Harmful Agents Required to be kept below Permission Levels

Chemical name	CAS-No.
Methylene bis(phenyl isocyanate)	101-68-8

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### Hazardous substances requiring management

Chemical name	CAS-No.	Threshold limits (%)
Titanium dioxide	13463-67-7	>= 1 %
Xylene	1330-20-7	>= 1 %

### Special Management Materials

Not applicable

### Controlled Substances Subject to Environment Monitoring

Chemical name	CAS-No.	Threshold limits (%)
Titanium dioxide	13463-67-7	>= 1 %
Xylene	1330-20-7	>= 1 %

### Controlled Substances Subject to Health Examination

Chemical name	CAS-No.	Threshold limits (%)
Xylene	1330-20-7	>= 1 %

### Regulation under the Chemicals Control Act

#### Toxic Chemicals

Not applicable

#### Restricted Chemicals

Not applicable

#### Prohibited Chemicals

Not applicable

#### Toxic Release Inventory

Chemical name	CAS-No.	Group	Threshold limits (%)
Xylene (o-,m-,p- isomer mixture)	1330-20-7	Group II	>= 1 %
Ethylbenzene	100-41-4	Group II	>= 0.1 %

#### Accident Precaution Chemicals

Not applicable

#### Dangerous Substances Safety Management Act

Not Applicable to Dangerous Materials

International Chemical Weapons Convention (CWC) : Not applicable

Schedules of Toxic Chemicals and Precursors

#### 라. Wastes Control Act

Industrial general wastes

Follow article 13 of the act to dispose the product waste

#### 마. Other requirements in domestic and other countries

The components of this product are reported in the following inventories:

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||KECI : Not in compliance with the inventory  
ENCS : Not in compliance with the inventory

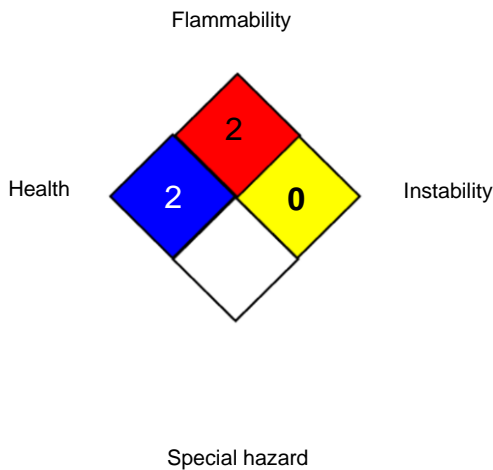
### 16. OTHER INFORMATION

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#### Revision number and date

Number of Revision : 6.0  
Revision Date : 27.03.2024  
Date format : yyyy/mm/dd

#### NFPA:



#### Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)  
ACGIH BEI : ACGIH - Biological Exposure Indices (BEI)  
KR OEL : Harmful Agents to be kept below Occupational Exposure Limits  
KR PEL : Harmful Agents Required to be kept below Permission Levels  
ACGIH / TWA : 8-hour, time-weighted average  
KR OEL / TWA : Time Weighted Average  
KR OEL / STEL : Short Term Exposure Limit  
KR PEL / TWA : TWA  
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road  
CAS : Chemical Abstracts Service  
DNEL : Derived no-effect level  
EC50 : Half maximal effective concentration  
GHS : Globally Harmonized System  
IATA : International Air Transport Association  
IMDG : International Maritime Code for Dangerous Goods  
LD50 : Median lethal dosis (the amount of a material, given all at

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LC50	:	once, which causes the death of 50% (one half) of a group of test animals) : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.  
KR / EN