

# SAFETY DATA SHEET

## SikaPower®-320



Version  
1.0

Revision Date:  
25.10.2024

SDS Number (Internal):  
100000045215

Date of last issue: -  
Date of first issue: 25.10.2024

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### 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : SikaPower®-320

#### Recommended use of the chemical and restrictions on use

Product use : Adhesive, For professional users only.

#### Manufacturer or supplier's details

Company : Sika Korea Ltd.  
724, Anseongmatchum-daero  
Miyang-myeon  
Anseong-si  
Gyeonggi-do  
Korea

Telephone : +82-31-8056-7777

Emergency telephone number : +82-31-8056-7777

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Telefax : +82-31-8056-7788

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### 2. HAZARDS IDENTIFICATION

#### GHS Classification

Skin corrosion/irritation : Category 1

Serious eye damage/eye irritation : Category 2A

Skin sensitisation : Category 1

Carcinogenicity : Category 1A

Specific target organ toxicity - repeated exposure (Inhalation) : Category 2 (Lungs)

Long-term (chronic) aquatic hazard : Category 3

#### GHS label elements

Hazard pictograms :



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Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H350 May cause cancer.  
H373 May cause damage to organs (Lungs) through prolonged or repeated exposure if inhaled.  
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**  
P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P260 Do not breathe mist or vapours.  
P264 Wash skin thoroughly after handling.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**  
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.  
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.

**Storage:**  
P405 Store locked up.

**Disposal:**  
P501 Dispose of contents/ container according to waste-related laws

### Other hazards which do not result in classification

No data available

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### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

#### Components

Chemical name	Common Name	CAS-No.	Concentration (% w/w)
calcium oxide	calcium oxide	1305-78-8	$\geq 5 - < 10$
1,6-bis(2,3-epoxypropoxy)hexane	1,6-bis(2,3-epoxypropoxy)hexane	16096-31-4	$\geq 5 - < 10$
bis-[4-(2,3-epoxypropoxy)phenyl]propane	bis-[4-(2,3-epoxypropoxy)phenyl]propane	1675-54-3	$\geq 5 - < 10$
amorphous silicon dioxide	amorphous silicon dioxide	67762-90-7	$\geq 1 - < 5$
Titanium dioxide (> 10 µm)	Titanium dioxide (> 10 µm)	13463-67-7	$\geq 1 - < 5$
adipohydrazide	adipohydrazide	1071-93-8	$\geq 1 - < 2.5$
mequinol	mequinol	150-76-5	$\geq 0.3 - < 1$
Crystalline silica	Crystalline silica	14808-60-7	$\geq 0.1 - < 1$
2,6-di-tert-butyl-p-cresol	2,6-di-tert-butyl-p-cresol	128-37-0	$\geq 0.025 - < 0.25$

### 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.
- Most important symptoms : irritant effects

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and effects, both acute and delayed

sensitising effects  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
May cause cancer.  
May cause damage to organs through prolonged or repeated exposure if inhaled.  
Causes severe burns.  
Allergic reactions  
Excessive lachrymation  
Dermatitis  
See Section 11 for more detailed information on health effects and symptoms.

Notes to physician : Treat symptomatically.

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### 5. FIREFIGHTING MEASURES

#### Suitable and unsuitable extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Hazardous combustion products : No hazardous combustion products are known

Specific extinguishing methods : Standard procedure for chemical fires.

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

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### 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

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### 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

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Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.  
Store in accordance with local regulations.

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
calcium oxide	1305-78-8	TWA	2 mg/m <sup>3</sup>	KR OEL
		TWA	2 mg/m <sup>3</sup>	ACGIH
Titanium dioxide (> 10 µm)	13463-67-7	TWA	10 mg/m <sup>3</sup>	KR OEL
	Further information: Limited evidence of carcinogenicity in humans or animals, which is not sufficiently convincing to place the substance in Category 1			
mequinol	150-76-5	TWA	5 mg/m <sup>3</sup>	KR OEL
		TWA	5 mg/m <sup>3</sup>	ACGIH
Crystalline silica	14808-60-7	TWA (Respirable fraction)	0.05 mg/m <sup>3</sup>	KR OEL
		Further information: Sufficient evidence of carcinogenicity in humans		
		TWA (Respirable particulate matter)	0.025 mg/m <sup>3</sup>	ACGIH
		TWA (Respirable particulate matter)	0.025 mg/m <sup>3</sup> (Silica)	ACGIH
		TWA (Respirable particulate matter)	0.025 mg/m <sup>3</sup>	ACGIH
		TWA (Respirable par-	0.025 mg/m <sup>3</sup> (Silica)	ACGIH

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		ticulate matter)		
2,6-di-tert-butyl-p-cresol	128-37-0	TWA (Inhalable fraction and vapor)	2 mg/m <sup>3</sup>	KR OEL
		TWA (Inhalable fraction and vapor)	2 mg/m <sup>3</sup>	ACGIH

Other ingredients, which are listed in section 3 but not listed in this section, do not have established occupational exposure limit values.

### Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
ethanol	64-17-5	TWA	1,000 ppm	KR OEL
Further information: Sufficient evidence of carcinogenicity in humans, Carcinogenic classification 1A for drinking alcohol only				

**Personal protective equipment. Among the following personal protective equipment, the PPEs which require safety certification need to be certified by KOSHA.**

- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.  
When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

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Colour : grey

Odour : odourless

Odour Threshold : No data available

pH : Not applicable substance/mixture is non-soluble (in water)

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : No data available

Flash point : > 101 °C (214 °F)  
(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

### Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapour pressure : 0.01 hPa

### Solubility(ies)

Water solubility : No data available

Solubility in other solvents : No data available

Density : ca. 1.48 g/cm<sup>3</sup> (20 °C)

Partition coefficient: n-octanol/water : No data available

Auto-ignition temperature : No data available

Decomposition temperature : No data available

### Viscosity

Viscosity, dynamic : No data available

Viscosity, kinematic : > 20.5 mm<sup>2</sup>/s ( 40 °C (104 °F))

Explosive properties : No data available

Oxidizing properties : No data available

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## 10. STABILITY AND REACTIVITY

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Chemical stability and possibility of hazardous reactions : Reactivity:  
No dangerous reaction known under conditions of normal use.  
Chemical stability:  
The product is chemically stable.  
Possibility of hazardous reactions:  
No hazards to be specially mentioned.

Conditions to avoid : No data available

Incompatible materials : No data available

Hazardous decomposition products : ethanol

### 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data available

#### Health hazard information

##### Acute toxicity

No data available

##### Components:

##### **1,6-bis(2,3-epoxypropoxy)hexane:**

Acute oral toxicity : LD50 Oral (Rat): 2,900 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): > 2,000 mg/kg

##### **bis-[4-(2,3-epoxypropoxy)phenyl]propane:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

##### **amorphous silicon dioxide:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

##### **mequinol:**

Acute oral toxicity : LD50 Oral (Rat): 1,630 mg/kg

##### **2,6-di-tert-butyl-p-cresol:**

Acute oral toxicity : LD50 Oral (Rat): 2,930 mg/kg

##### **Skin corrosion/irritation**

Causes severe burns.

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### **Serious eye damage/eye irritation**

Causes serious eye irritation.

#### **Product:**

Result : Eye irritation  
Method : OECD Test Guideline 405

### **Respiratory or skin sensitisation**

#### **Respiratory sensitisation**

No data available

#### **Skin sensitisation**

May cause an allergic skin reaction.

#### **Carcinogenicity**

May cause cancer.

#### **Components:**

##### **calcium oxide:**

No data available

##### **1,6-bis(2,3-epoxypropoxy)hexane:**

No data available

##### **bis-[4-(2,3-epoxypropoxy)phenyl]propane:**

No data available

##### **amorphous silicon dioxide:**

No data available

##### **Titanium dioxide (> 10 µm):**

Suspected of causing cancer.

##### **adipohydrazide:**

No data available

##### **mequinol:**

No data available

##### **Crystalline silica:**

May cause cancer.

##### **2,6-di-tert-butyl-p-cresol:**

No data available

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### **Germ cell mutagenicity**

No data available

### **Components:**

#### **calcium oxide:**

No data available

#### **1,6-bis(2,3-epoxypropoxy)hexane:**

No data available

#### **bis-[4-(2,3-epoxypropoxy)phenyl]propane:**

No data available

#### **amorphous silicon dioxide:**

No data available

#### **Titanium dioxide (> 10 µm):**

No data available

#### **adipohydrazide:**

No data available

#### **mequinol:**

No data available

#### **Crystalline silica:**

No data available

#### **2,6-di-tert-butyl-p-cresol:**

No data available

### **Reproductive toxicity**

No data available

### **Components:**

#### **calcium oxide:**

No data available

#### **1,6-bis(2,3-epoxypropoxy)hexane:**

No data available

#### **bis-[4-(2,3-epoxypropoxy)phenyl]propane:**

No data available

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**amorphous silicon dioxide:**

No data available

**Titanium dioxide (> 10 µm):**

No data available

**adipohydrazide:**

No data available

**mequinol:**

Suspected of damaging fertility or the unborn child.

**Crystalline silica:**

No data available

**2,6-di-tert-butyl-p-cresol:**

No data available

**STOT - single exposure**

No data available

**STOT - repeated exposure**

May cause damage to organs (Lungs) through prolonged or repeated exposure if inhaled.

**Repeated dose toxicity**

No data available

**Aspiration toxicity**

No data available

**Experience with human exposure**

No data available

**Toxicology, Metabolism, Distribution**

No data available

**Neurological effects**

No data available

**Further information**

**Product:**

Remarks

: Toxicology data for the components  
Information given is based on data on the components and  
the toxicology of similar products.  
Based on available data, the classification criteria are not met.

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### 12. ECOLOGICAL INFORMATION

#### Ecotoxicity

##### Components:

##### **bis-[4-(2,3-epoxipropoxy)phenyl]propane:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1.8 mg/l  
aquatic invertebrates Exposure time: 48 h

##### **adipohydrazide:**

Toxicity to fish : LC50 (Fish): 1 - 10 mg/l  
Exposure time: 96 h

Toxicity to algae/aquatic : EC50 (algae): 1 - 10 mg/l  
plants Exposure time: 72 h

#### **Persistence and degradability**

No data available

#### **Bioaccumulative potential**

No data available

#### **Mobility in soil**

No data available

#### **Other adverse effects**

##### Product:

Additional ecological infor- : An environmental hazard cannot be excluded in the event of  
mation unprofessional handling or disposal.  
Harmful to aquatic life with long lasting effects.

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### 13. DISPOSAL CONSIDERATIONS

#### **Disposal methods**

Waste from residues : Send to a licensed waste management company.

The product should not be allowed to enter drains, water courses or the soil.  
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.

Do not re-use empty containers.

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### Disposal precautions

Dispose of contents and container according to wastes control act.

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## 14. TRANSPORT INFORMATION

### International Regulations

#### UNRTDG

UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
Environmentally hazardous : no

#### IATA-DGR

UN/ID No. : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
Packing instruction (cargo aircraft) : Not applicable  
Packing instruction (passenger aircraft) : Not applicable

#### IMDG-Code

UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
EmS Code : Not applicable  
Marine pollutant : no

### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

### National Regulations

Refer to section 15 for specific national regulation.

### Special precautions for user

Not applicable

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### 15. REGULATORY INFORMATION

#### National regulatory information

##### Regulation under the Occupational Safety and Health Act

##### Harmful Substances Prohibited from Manufacturing

Not applicable

##### Harmful Substances Required Permission for Manufacture

Not applicable

##### Harmful Agents to be kept below Occupational Exposure Limits

Chemical name	CAS-No.
Limestone	1317-65-3
Calcium oxide	1305-78-8
Soapstone	14807-96-6
Talc (Containing no asbestos fibers)	
Titanium dioxide	13463-67-7
4-Methoxyphenol	150-76-5
Silica (Crystalline quartz)	14808-60-7
2,6-Di-tert-butyl-p-cresol	128-37-0

##### Harmful Agents Required to be kept below Permission Levels

Not applicable

##### Hazardous substances requiring management

Chemical name	CAS-No.	Threshold limits (%)
2,3-Epoxy-1-propanol	1675-54-3	>= 1 %
Titanium dioxide	13463-67-7	>= 1 %

##### Special Management Materials

Chemical name	CAS-No.	Threshold limits (%)
2,3-Epoxy-1-propanol	1675-54-3	>= 0.1 %

##### Controlled Substances Subject to Environment Monitoring

Chemical name	CAS-No.	Threshold limits (%)
2,3-Epoxy-1-propanol	1675-54-3	>= 1 %
Titanium dioxide	13463-67-7	>= 1 %
Silica	14808-60-7	

##### Controlled Substances Subject to Health Examination

Chemical name	CAS-No.	Threshold limits (%)
2,3-Epoxy-1-propanol	1675-54-3	>= 1 %

##### Hazardous Substances Subject to Process Safety Management (PSM) Reporting Obligation

Not applicable

##### Regulation under the Chemicals Control Act

##### Toxic Chemicals

Not applicable

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### Restricted Chemicals

Not applicable

### Prohibited Chemicals

Not applicable

### Toxic Release Inventory

Not applicable

### Accident Precaution Chemicals

Not applicable

### Dangerous Substances Safety Management Act

Not Applicable to Dangerous Materials

International Chemical Weapons Convention (CWC) : Not applicable  
Schedules of Toxic Chemicals and Precursors

### 라. Wastes Control Act

Industrial general wastes

Follow article 13 of the act to dispose the product waste

### 마. Other requirements in domestic and other countries

#### The components of this product are reported in the following inventories:

ENCS : Not in compliance with the inventory

ISHL : Not in compliance with the inventory

KECI : Not in compliance with the inventory

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## 16. OTHER INFORMATION

Issuing date : 25.10.2024

### Revision number and date

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Date format : yyyy/mm/dd

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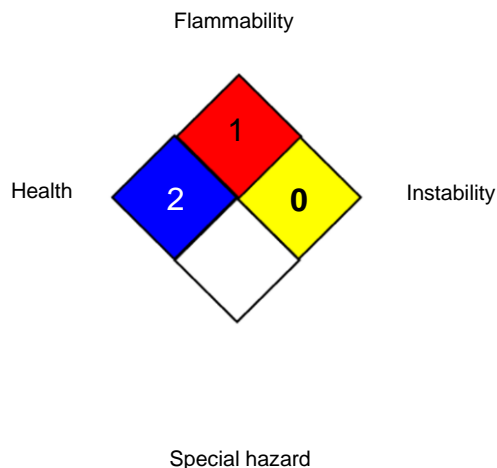
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### NFPA:



### Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
KR OEL	:	Harmful Agents to be kept below Occupational Exposure Limits
ACGIH / TWA	:	8-hour, time-weighted average
KR OEL / TWA	:	Time Weighted Average
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

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The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.  
KR / EN