

SAFETY DATA SHEET

SikaForce®-818 L7 (A)

Version
6.0

Revision Date:
21.08.2025

SDS Number (Internal):
000000217640

Date of last issue: 17.08.2023
Date of first issue: 19.03.2018

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : SikaForce®-818 L7 (A)

Recommended use of the chemical and restrictions on use

Product use : Sealant/adhesive

Manufacturer or supplier's details

Company : Sika Korea Ltd.
724, Anseongmatchum-daero
Miyang-myeon
Anseong-si
Gyeonggi-do
Korea

Telephone : +82-31-8056-7777

Emergency telephone number : +82-31-8056-7777

E-mail address : ehs@kr.sika.com

Telefax : +82-31-8056-7788

2. HAZARDS IDENTIFICATION

GHS Classification

Skin corrosion/irritation : Category 2

Serious eye damage/eye irritation : Category 2

Reproductive toxicity : Category 2

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H315 Causes skin irritation.
H319 Causes serious eye irritation.
H361 Suspected of damaging fertility or the unborn child.

Precautionary statements : **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read

SAFETY DATA SHEET

SikaForce®-818 L7 (A)

Version
6.0

Revision Date:
21.08.2025

SDS Number (Internal):
000000217640

Date of last issue: 17.08.2023
Date of first issue: 19.03.2018

and understood.

P264 Wash skin thoroughly after handling.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308 + P313 IF exposed or concerned: Get medical advice/ attention.

P321 Specific treatment (see supplemental first aid instructions on this label).

P332 + P313 If skin irritation occurs: Get medical advice/ attention.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container according to waste-related laws

Other hazards which do not result in classification

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	Common Name	CAS-No.	Concentration (% w/w)
Castor oil	Castor oil	8001-79-4	>= 30 - < 35
calcium carbonate	calcium carbonate	471-34-1	>= 25 - < 30
amorphous silicon dioxide	amorphous silicon dioxide	67762-90-7	>= 1 - < 5
1,1',1",1'''-ethylenedinitrilotetrapropan-2-ol	1,1',1",1'''-ethylenedinitri- lotetrapropan-2-ol	102-60-3	>= 1 - < 5

4. FIRST AID MEASURES

SAFETY DATA SHEET

SikaForce®-818 L7 (A)

Version 6.0	Revision Date: 21.08.2025	SDS Number (Internal): 000000217640	Date of last issue: 17.08.2023 Date of first issue: 19.03.2018
----------------	------------------------------	--	---

- General advice : No hazards which require special first aid measures.
- In case of eye contact : Flush eyes with water as a precaution.
Remove contact lenses.
Keep eye wide open while rinsing.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
- If inhaled : Move to fresh air.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
- Most important symptoms and effects, both acute and delayed : No known significant effects or hazards.
See Section 11 for more detailed information on health effects and symptoms.
Causes skin irritation.
Causes serious eye irritation.
Suspected of damaging fertility or the unborn child.
- Notes to physician : Treat symptomatically.
-

5. FIREFIGHTING MEASURES

Suitable and unsuitable extinguishing media

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Hazardous combustion products : No hazardous combustion products are known
- Specific extinguishing methods : Standard procedure for chemical fires.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
-

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : For personal protection see section 8.
- Environmental precautions : No special environmental precautions required.
- Methods and materials for containment and cleaning up : Wipe up with absorbent material (e.g. cloth, fleece).
Keep in suitable, closed containers for disposal.
-

SAFETY DATA SHEET

SikaForce®-818 L7 (A)

Version
6.0

Revision Date:
21.08.2025

SDS Number (Internal):
000000217640

Date of last issue: 17.08.2023
Date of first issue: 19.03.2018

7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : For personal protection see section 8.
No special handling advice required.
Follow standard hygiene measures when handling chemical products
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Store in accordance with local regulations.
- Materials to avoid : No special restrictions on storage with other products.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
calcium carbonate	471-34-1	TWA	10 mg/m ³ (Calcium carbonate)	KR OEL

Other ingredients, which are listed in section 3 but not listed in this section, do not have established occupational exposure limit values.

Personal protective equipment. Among the following personal protective equipment, the PPEs which require safety certification need to be certified by KOSHA.

- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

SAFETY DATA SHEET

SikaForce®-818 L7 (A)

Version
6.0

Revision Date:
21.08.2025

SDS Number (Internal):
000000217640

Date of last issue: 17.08.2023
Date of first issue: 19.03.2018

Hygiene measures : When using do not eat or drink.
When using do not smoke.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

Colour : various

Odour : slight

Odour Threshold : No data available

pH : Not applicable

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : No data available

Flash point : > 180 °C (356 °F)
(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapour pressure : 0.01 hPa

Solubility(ies)

Water solubility : insoluble

Solubility in other solvents : No data available

Density : ca. 1.25 g/cm³ (20 °C)

Partition coefficient: n-octanol/water : No data available

Auto-ignition temperature : No data available

Decomposition temperature : No data available

Viscosity

Viscosity, dynamic : No data available

SAFETY DATA SHEET

SikaForce®-818 L7 (A)

Version 6.0	Revision Date: 21.08.2025	SDS Number (Internal): 000000217640	Date of last issue: 17.08.2023 Date of first issue: 19.03.2018
----------------	------------------------------	--	---

Viscosity, kinematic : > 20.5 mm²/s (40 °C (104 °F))

Explosive properties : No data available

Oxidizing properties : No data available

10. STABILITY AND REACTIVITY

Chemical stability and possibility of hazardous reactions : Reactivity:
No dangerous reaction known under conditions of normal use.
Chemical stability:
The product is chemically stable.
Possibility of hazardous reactions:
No hazards to be specially mentioned.

Conditions to avoid : No data available

Incompatible materials : No data available

Hazardous decomposition products : No hazardous decomposition products are known.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data available

Health hazard information

Acute toxicity

No data available

Components:

amorphous silicon dioxide:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Respiratory sensitisation

No data available

Skin sensitisation

No data available

SAFETY DATA SHEET

SikaForce®-818 L7 (A)

Version
6.0

Revision Date:
21.08.2025

SDS Number (Internal):
000000217640

Date of last issue: 17.08.2023
Date of first issue: 19.03.2018

Carcinogenicity

No data available

Components:

Castor oil:

No data available

calcium carbonate:

No data available

amorphous silicon dioxide:

No data available

1,1',1'',1'''-ethylenedinitrilotetrapropan-2-ol:

No data available

Germ cell mutagenicity

No data available

Components:

Castor oil:

No data available

calcium carbonate:

No data available

amorphous silicon dioxide:

No data available

1,1',1'',1'''-ethylenedinitrilotetrapropan-2-ol:

No data available

Reproductive toxicity

Suspected of damaging fertility or the unborn child.

Components:

Castor oil:

Suspected of damaging fertility or the unborn child.

calcium carbonate:

No data available

SAFETY DATA SHEET

SikaForce®-818 L7 (A)

Version
6.0

Revision Date:
21.08.2025

SDS Number (Internal):
000000217640

Date of last issue: 17.08.2023
Date of first issue: 19.03.2018

amorphous silicon dioxide:

No data available

1,1',1'',1'''-ethylenedinitrilotetrapropan-2-ol:

No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

No data available

Aspiration toxicity

No data available

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SAFETY DATA SHEET

SikaForce®-818 L7 (A)

Version
6.0

Revision Date:
21.08.2025

SDS Number (Internal):
000000217640

Date of last issue: 17.08.2023
Date of first issue: 19.03.2018

13. DISPOSAL CONSIDERATIONS

Disposal methods

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

Disposal precautions

Dispose of contents and container according to wastes control act.

14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

UN number : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
Environmentally hazardous : no

IATA-DGR

Not regulated as a dangerous good

UN/ID No. : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
Packing instruction (cargo aircraft) : Not applicable
Packing instruction (passenger aircraft) : Not applicable

IMDG-Code

Not regulated as a dangerous good

UN number : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
EmS Code : Not applicable
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SAFETY DATA SHEET

SikaForce®-818 L7 (A)

Version
6.0

Revision Date:
21.08.2025

SDS Number (Internal):
000000217640

Date of last issue: 17.08.2023
Date of first issue: 19.03.2018

National Regulations

Refer to section 15 for specific national regulation.

Special precautions for user

Not applicable

15. REGULATORY INFORMATION

National regulatory information

Regulation under the Occupational Safety and Health Act

Harmful Substances Prohibited from Manufacturing

Not applicable

Harmful Substances Required Permission for Manufacture

Not applicable

Harmful Agents to be kept below Occupational Exposure Limits

Chemical name	CAS-No.
Calcium carbonate	471-34-1

Harmful Agents Required to be kept below Permission Levels

Not applicable

Hazardous substances requiring management

Not applicable

Special Management Materials

Not applicable

Controlled Substances Subject to Environment Monitoring

Not applicable

Controlled Substances Subject to Health Examination

Chemical name	CAS-No.	Threshold limits (%)
Aluminum and compounds	1318-02-1	>= 1 %

Hazardous Substances Subject to Process Safety Management (PSM) Reporting Obligation

Not applicable

K-OSHA Hazardous Substances (Occupational Safety and Health Regulations, Table 1)

|| Not applicable

K-OSHA Hazardous Substances (Occupational Safety and Health Regulations, Table 9)

|| Not applicable

Regulation under the Chemicals Control Act

Toxic Chemicals

Not applicable

Restricted Chemicals

Not applicable

SAFETY DATA SHEET

SikaForce®-818 L7 (A)

Version
6.0

Revision Date:
21.08.2025

SDS Number (Internal):
000000217640

Date of last issue: 17.08.2023
Date of first issue: 19.03.2018

Prohibited Chemicals

Not applicable

Toxic Release Inventory

Chemical name	CAS-No.	Group	Threshold limits (%)
Aluminium and its compounds	1318-02-1	Group II	>= 1 %

Accident Precaution Chemicals

Not applicable

Dangerous Substances Safety Management Act

Classification : Group 4, Flammable liquids, Type 3 petroleums, Water insoluble liquid

Hazard rank : Hazardous rank III

Designated Quantity : 2000 litre

Safety Warning : Keep away from fire

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

라. Wastes Control Act

Industrial general wastes
Follow article 13 of the act to dispose the product waste

마. Other requirements in domestic and other countries

The components of this product are reported in the following inventories:

ENCS : On the inventory, or in compliance with the inventory

ISHL : Not in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

16. OTHER INFORMATION

Issuing date : 19.03.2018

Revision number and date

Number of Revision : 6.0

Revision Date : 21.08.2025

Date format : yyyy/mm/dd

SAFETY DATA SHEET

SikaForce®-818 L7 (A)

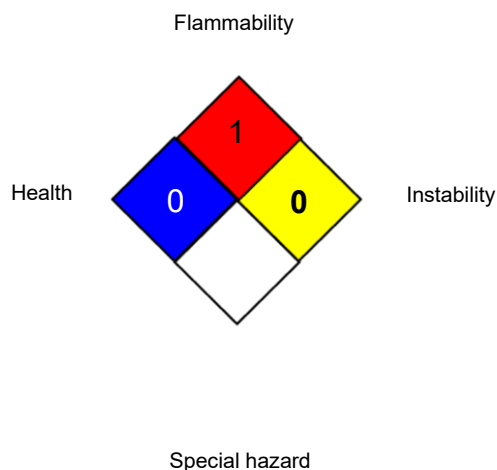
Version
6.0

Revision Date:
21.08.2025

SDS Number (Internal):
000000217640

Date of last issue: 17.08.2023
Date of first issue: 19.03.2018

NFPA:



Full text of other abbreviations

KR OEL	: Harmful Agents to be kept below Occupational Exposure Limits
KR OEL / TWA	: Time Weighted Average
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

SAFETY DATA SHEET

SikaForce®-818 L7 (A)

Version
6.0

Revision Date:
21.08.2025

SDS Number (Internal):
000000217640

Date of last issue: 17.08.2023
Date of first issue: 19.03.2018

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

KR / EN