

SAFETY DATA SHEET

Sika® Primer-507



Version
3.0

Revision Date:
10.02.2026

SDS Number (Internal):
100000042187

Date of last issue: 17.06.2025
Date of first issue: 29.08.2022

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sika® Primer-507

Recommended use of the chemical and restrictions on use

Product use : Pretreatment agent, Product is not intended for consumer use

Manufacturer or supplier's details

Company : Sika Korea Ltd.
724, Anseongmatchum-daero
Miyang-myeon
Anseong-si
Gyeonggi-do
Korea

Telephone : +82-31-8056-7777

Emergency telephone number : +82-31-8056-7777

E-mail address : ehs@kr.sika.com

Telefax : +82-31-8056-7788

2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids : Category 2

Serious eye damage/eye irritation : Category 2

Skin sensitisation : Category 1

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

Precautionary statements :

Prevention:

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

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P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.

Disposal:

P501 Dispose of contents/ container according to waste-related laws

Other hazards which do not result in classification

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	Common Name	CAS-No.	Concentration (% w/w)
methyl acetate	methyl acetate	79-20-9	>= 30 - < 35
butanone	butanone	78-93-3	>= 20 - < 25
ethyl acetate	ethyl acetate	141-78-6	>= 20 - < 25
aromatic polyisocyanate	aromatic polyisocyanate	53317-61-6	>= 5 - < 10
tris(p-isocyanatophenyl) thiophosphate	tris(p-	4151-51-3	>= 1 - < 5

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	isocyanatophenyl) thiophosphate		
Tris(3-(trimethoxysilyl)propyl)isocyanurate	Tris(3-(trimethoxysilyl)propyl)isocyanurate	26115-70-8	>= 1 - < 5
chlorobenzene	chlorobenzene	108-90-7	>= 0.1 - < 0.25
methanol	methanol	67-56-1	0 - < 1

4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : irritant effects
sensitising effects
Allergic reactions
Excessive lachrymation
Loss of balance
Vertigo
See Section 11 for more detailed information on health effects and symptoms.
May cause an allergic skin reaction.
Causes serious eye irritation.
- Notes to physician : Treat symptomatically.

5. FIREFIGHTING MEASURES

Suitable and unsuitable extinguishing media

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- Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : Water
High volume water jet
- Specific hazards during fire-fighting : Do not use a solid water stream as it may scatter and spread fire.
- Hazardous combustion products : No hazardous combustion products are known
- Specific extinguishing methods : Use water spray to cool unopened containers.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
- Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Use explosion-proof equipment.
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Take precautionary measures against electrostatic discharges.
- Advice on safe handling : Do not breathe vapours or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

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Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).
Follow standard hygiene measures when handling chemical products

Conditions for safe storage : Store in original container.
Store in cool place.
Keep in a well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Store in accordance with local regulations.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
methyl acetate	79-20-9	TWA	200 ppm	KR OEL
		STEL	250 ppm	KR OEL
butanone	78-93-3	TWA	200 ppm	KR OEL
		STEL	300 ppm	KR OEL
		TWA	75 ppm	ACGIH
		STEL	150 ppm	ACGIH
ethyl acetate	141-78-6	TWA	400 ppm	KR OEL
chlorobenzene	108-90-7	TWA	10 ppm	KR OEL
		Further information: Limited evidence of carcinogenicity in humans or animals, which is not sufficiently convincing to place the substance in Category 1		
		STEL	20 ppm	KR OEL
		TWA	10 ppm	ACGIH
methanol	67-56-1	TWA	200 ppm	KR OEL
		Further information: Substances designated by 'Skin' may be absorbed into the bloodstream through the skin, mucous membrane and eye and contribute to the overall effect. (Skin notation does not apply to the skin irritant)		
		STEL	250 ppm	KR OEL
		TWA	200 ppm	KR PEL
		STEL	250 ppm	KR PEL

Other ingredients, which are listed in section 3 but not listed in this section, do not have established occupational exposure limit values.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of	Control parameters / Permissible	Basis
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		exposure)	concentration	
methanol	67-56-1	TWA	200 ppm	KR OEL
Further information: Substances designated by 'Skin' may be absorbed into the bloodstream through the skin, mucous membrane and eye and contribute to the overall effect. (Skin notation does not apply to the skin irritant)				
		STEL	250 ppm	KR OEL
		TWA	200 ppm	KR PEL
		STEL	250 ppm	KR PEL

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
butanone	78-93-3	methyl ethyl ketone	Urine	End of shift (As soon as possible after exposure ceases)	2 mg/l	ACGIH BEI
chlorobenzene	108-90-7	4-Chlorocatechol	Urine	End of shift at end of workweek	100 mg/g creatinine	ACGIH BEI
		p-Chlorophenol	Urine	End of shift at end of workweek	20 mg/g creatinine	ACGIH BEI
methanol	67-56-1	Methanol	Urine	End of shift (As soon as possible after exposure ceases)	15 mg/l	ACGIH BEI

Personal protective equipment. Among the following personal protective equipment, the PPEs which require safety certification need to be certified by KOSHA.

- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling

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- chemical products if a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.
-

9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
- Colour : black
- Odour : ester-like
- Odour Threshold : No data available
- pH : Not applicable substance/mixture is non-soluble (in water)
- Melting point/ range / Freezing point : No data available
- Boiling point/boiling range : No data available
- Flash point : ca. -4 °C (25 °F)
(Method: closed cup)
- Evaporation rate : No data available
- Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : 11.5 %(V)

Lower explosion limit / Lower flammability limit : 1.8 %(V)

Vapour pressure : 99.9915 hPa

Solubility(ies)

Water solubility : insoluble

Solubility in other solvents : No data available

Density : ca. 1.02 g/cm³ (20 °C)

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Partition coefficient: n-octanol/water : No data available
Auto-ignition temperature : 427 °C
Decomposition temperature : No data available
Viscosity
Viscosity, dynamic : ca. 10 mPa.s (20 °C (68 °F))
Viscosity, kinematic : < 20.5 mm²/s (40 °C (104 °F))
Explosive properties : No data available
Oxidizing properties : No data available

10. STABILITY AND REACTIVITY

Chemical stability and possibility of hazardous reactions : Reactivity:
No dangerous reaction known under conditions of normal use.
Chemical stability:
The product is chemically stable.
Possibility of hazardous reactions:
Stable under recommended storage conditions.
Possibility of hazardous reactions:
Vapours may form explosive mixture with air.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : No data available

Hazardous decomposition products : methanol

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data available

Health hazard information

Acute toxicity

No data available

Components:

butanone:

Acute oral toxicity : LD50 Oral (Rat): 3,300 mg/kg

Acute inhalation toxicity : LC50 (Rat): 36 mg/l
Exposure time: 4 h
Test atmosphere: vapour

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Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

ethyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): ca. 1,600 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

aromatic polyisocyanate:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

tris(p-isocyanatophenyl) thiophosphate:

Acute oral toxicity : LD50 Oral (Rat): > 675 mg/kg
Remarks: see user defined free text

Acute inhalation toxicity : LC50 (Rat): 5.721 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Tris(3-(trimethoxysilyl)propyl)isocyanurate:

Acute oral toxicity : LD50 Oral (Rat): 1,713 mg/kg

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Respiratory sensitisation

No data available

Skin sensitisation

May cause an allergic skin reaction.

Carcinogenicity

No data available

Components:

methyl acetate:

No data available

butanone:

No data available

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ethyl acetate:

No data available

aromatic polyisocyanate:

No data available

tris(p-isocyanatophenyl) thiophosphate:

No data available

Tris(3-(trimethoxysilyl)propyl)isocyanurate:

No data available

chlorobenzene:

Suspected of causing cancer.

methanol:

No data available

Germ cell mutagenicity

No data available

Components:

methyl acetate:

No data available

butanone:

No data available

ethyl acetate:

No data available

aromatic polyisocyanate:

No data available

tris(p-isocyanatophenyl) thiophosphate:

No data available

Tris(3-(trimethoxysilyl)propyl)isocyanurate:

No data available

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chlorobenzene:

No data available

methanol:

No data available

Reproductive toxicity

No data available

Components:

methyl acetate:

No data available

butanone:

No data available

ethyl acetate:

No data available

aromatic polyisocyanate:

No data available

tris(p-isocyanatophenyl) thiophosphate:

No data available

Tris(3-(trimethoxysilyl)propyl)isocyanurate:

No data available

chlorobenzene:

No data available

methanol:

No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

No data available

Aspiration toxicity

No data available

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Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Send to a licensed waste management company.

Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.

Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.

Disposal precautions

Dispose of contents and container according to wastes control act.

14. TRANSPORT INFORMATION

International Regulations

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UNRTDG

UN number : UN 1866
Proper shipping name : RESIN SOLUTION
Class : 3
Packing group : II
Labels : 3
Environmentally hazardous : no

IATA-DGR

UN/ID No. : UN 1866
Proper shipping name : Resin solution
Class : 3
Packing group : II
Labels : Flammable Liquids
Packing instruction (cargo aircraft) : 364
Packing instruction (passenger aircraft) : 353

IMDG-Code

UN number : UN 1866
Proper shipping name : RESIN SOLUTION
Class : 3
Packing group : II
Labels : 3
EmS Code : F-E, S-E
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

Refer to section 15 for specific national regulation.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

15. REGULATORY INFORMATION

National regulatory information

Regulation under the Occupational Safety and Health Act

Harmful Substances Prohibited from Manufacturing

Not applicable

Harmful Substances Required Permission for Manufacture

Not applicable

|| Harmful Agents to be kept below Occupational Exposure Limits

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Chemical name	CAS-No.
Methyl acetate	79-20-9
Methyl ethyl ketone	78-93-3
Ethyl acetate	141-78-6
Carbon black	1333-86-4
Chlorobenzene	108-90-7
Methyl alcohol	67-56-1

Harmful Agents Required to be kept below Permission Levels

Chemical name	CAS-No.
Methanol	67-56-1

Hazardous substances requiring management

Chemical name	CAS-No.	Threshold limits (%)
Methyl acetate	79-20-9	>= 1 %
Methyl ethyl ketone	78-93-3	>= 1 %
Ethyl acetate	141-78-6	>= 1 %

Special Management Materials

Not applicable

Controlled Substances Subject to Environment Monitoring

Chemical name	CAS-No.	Threshold limits (%)
Methyl acetate	79-20-9	>= 1 %
Methyl ethyl ketone	78-93-3	>= 1 %
Ethyl acetate	141-78-6	>= 1 %

Controlled Substances Subject to Health Examination

Chemical name	CAS-No.	Threshold limits (%)
Methyl ethyl ketone	78-93-3	>= 1 %

Hazardous Substances Subject to Process Safety Management (PSM) Reporting Obligation

Chemical name/Classification	Manufacturing or handling quantity	Storage quantity
Flammable liquids	5,000 kg	200,000 kg

K-OSHA Hazardous Substances (Occupational Safety and Health Regulations, Table 1)

Category
Flammable liquid
Acute toxic substances (oral)
Acute toxic substances (dermal)
Acute toxic substances (inhalation)

K-OSHA Hazardous Substances (Occupational Safety and Health Regulations, Table 9)

Category	Manufacturing or handling quantity
Flammable liquid	400 litre
Acute toxic substances (oral)	100 kilogram
Acute toxic substances (dermal)	100 kilogram
Acute toxic substances (inhalation)	100 kilogram

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Regulation under the Chemicals Control Act

Toxic Chemicals

Not applicable

Restricted Chemicals

Not applicable

Prohibited Chemicals

Not applicable

Toxic Release Inventory

Chemical name	CAS-No.	Group	Threshold limits (%)
Methyl ethyl ketone	78-93-3	Group II	>= 1 %
Ethyl acetate	141-78-6	Group II	>= 1 %

Accident Precaution Chemicals

Not applicable

Dangerous Substances Safety Management Act

Classification : Group 4, Flammable liquids, Type 1 petroleums, Water insoluble liquid

Hazard rank : Hazardous rank II

Designated Quantity : 200 litre

Safety Warning : Keep away from fire

International Chemical Weapons Convention (CWC) : Not applicable
Schedules of Toxic Chemicals and Precursors

라. Wastes Control Act

Industrial general wastes
Follow article 13 of the act to dispose the product waste

마. Other requirements in domestic and other countries

The components of this product are reported in the following inventories:

JP ENCS : Not in compliance with the inventory

JP ISHL : Not in compliance with the inventory

KR KECI : Not in compliance with the inventory

16. OTHER INFORMATION

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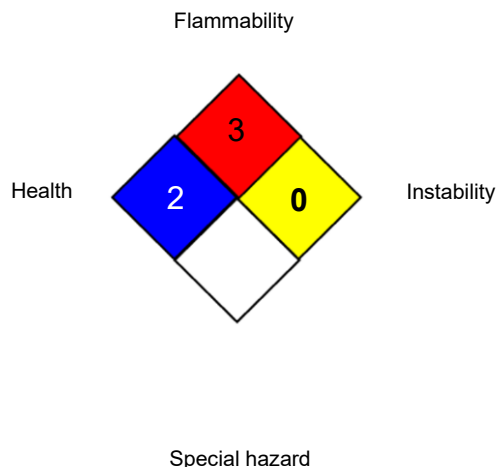
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NFPA:



Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI : ACGIH - Biological Exposure Indices (BEI)
KR OEL : Harmful Agents to be kept below Occupational Exposure Limits
KR PEL : Harmful Agents Required to be kept below Permission Levels

ACGIH / TWA : 8-hour, time-weighted average
ACGIH / STEL : Short-term exposure limit
KR OEL / TWA : Time Weighted Average
KR OEL / STEL : Short Term Exposure Limit
KR PEL / TWA : TWA
KR PEL / STEL : STEL

ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level
EC50 : Half maximal effective concentration
GHS : Globally Harmonized System
IATA : International Air Transport Association
IMDG : International Maritime Code for Dangerous Goods
LD50 : Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)

LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)

MARPOL : International Convention for the Prevention of Pollution from

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	Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.
KR / EN