

# SAFETY DATA SHEET

## SikaForce®-7780 (B)



Version  
4.0

Revision Date:  
20.10.2025

SDS Number (Internal):  
000000016142

Date of last issue: 16.08.2023  
Date of first issue: 23.04.2020

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### 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : SikaForce®-7780 (B)

#### Recommended use of the chemical and restrictions on use

Product use : Sealant/adhesive

#### Manufacturer or supplier's details

Company : Sika Korea Ltd.  
724, Anseongmatchum-daero  
Miyang-myeon  
Anseong-si  
Gyeonggi-do  
Korea

Telephone : +82-31-8056-7777

Emergency telephone number : +82-31-8056-7777

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Telefax : +82-31-8056-7788

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### 2. HAZARDS IDENTIFICATION

#### GHS Classification

Acute toxicity (Inhalation) : Category 4

Skin corrosion/irritation : Category 2

Serious eye damage/eye irritation : Category 2

Respiratory sensitisation : Category 1

Skin sensitisation : Category 1

Carcinogenicity : Category 2

Specific target organ toxicity - single exposure : Category 3 (Respiratory system, Central nervous system)

Specific target organ toxicity - repeated exposure : Category 2

#### GHS label elements

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Hazard pictograms

:



Signal word

:

Danger

Hazard statements

:

H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H332 Harmful if inhaled.  
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
H335 May cause respiratory irritation.  
H336 May cause drowsiness or dizziness.  
H351 Suspected of causing cancer.  
H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

:

**Prevention:**

P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P260 Do not breathe mist or vapours.  
P264 Wash skin thoroughly after handling.  
P271 Use only outdoors or in a well-ventilated area.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
P284 Wear respiratory protection.

**Response:**

P302 + P352 IF ON SKIN: Wash with plenty of water.  
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
P321 Specific treatment (see supplemental first aid instructions on this label).  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.  
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.  
P362 + P364 Take off contaminated clothing and wash it before reuse.

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### Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

### Disposal:

P501 Dispose of contents/ container according to waste-related laws

### Other hazards which do not result in classification

No data available

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

### Components

Chemical name	Common Name	CAS-No.	Concentration (% w/w)
4,4'-methylenediphenyl diisocyanate	4,4'-methylenediphenyl diisocyanate	101-68-8	>= 45 - < 50
Diphenylmethanediisocyanate, isomeres and homologues	Diphenylmethanediisocyanate, isomeres and homologues	9016-87-9	>= 20 - < 25
1,3-Butanediol, polymer with 1,1'-methylenebis[isocyanatobenzene], 2,2'-oxybis[ethanol] and 1,2-propanediol	1,3-Butanediol, polymer with 1,1'-methylenebis[isocyanatobenzene], 2,2'-oxybis[ethanol] and 1,2-propanediol	155662-82-1	>= 15 - < 20
o-(p-isocyanatobenzyl)phenyl isocyanate	o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	>= 5 - < 10

## 4. FIRST AID MEASURES

General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.

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- In case of eye contact : Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : irritant effects  
sensitising effects  
Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
Harmful if inhaled.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
May cause respiratory irritation.  
May cause drowsiness or dizziness.  
Suspected of causing cancer.  
May cause damage to organs through prolonged or repeated exposure.  
Asthmatic appearance  
Cough  
Respiratory disorder  
Allergic reactions  
Headache  
See Section 11 for more detailed information on health effects and symptoms.
- Notes to physician : Treat symptomatically.
- 

### 5. FIREFIGHTING MEASURES

#### Suitable and unsuitable extinguishing media

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Hazardous combustion products : No hazardous combustion products are known
- Specific extinguishing methods : Standard procedure for chemical fires.
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Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

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### 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

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### 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Avoid formation of aerosol.  
Do not breathe vapours or spray mist.  
Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Provide sufficient air exchange and/or exhaust in work rooms.  
Follow standard hygiene measures when handling chemical products

Conditions for safe storage : Store in original container.  
Keep in a well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Observe label precautions.  
Store in accordance with local regulations.

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### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Components with workplace control parameters**

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Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0.005 ppm	KR OEL
	Further information: Limited evidence of carcinogenicity in humans or animals, which is not sufficiently convincing to place the substance in Category 1			
		TWA	0.005 ppm	KR PEL
		TWA	0.005 ppm	ACGIH
Diphenylmethanediisocyanate, isomeres and homologues	9016-87-9	TWA	0.005 ppm	KR OEL
	Further information: Limited evidence of carcinogenicity in humans or animals, which is not sufficiently convincing to place the substance in Category 1			
		TWA	0.005 ppm	KR PEL
		TWA	0.005 ppm	ACGIH
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	TWA	0.005 ppm	KR OEL
	Further information: Limited evidence of carcinogenicity in humans or animals, which is not sufficiently convincing to place the substance in Category 1			
		TWA	0.005 ppm	KR PEL
		TWA	0.005 ppm	ACGIH

Other ingredients, which are listed in section 3 but not listed in this section, do not have established occupational exposure limit values.

**Personal protective equipment. Among the following personal protective equipment, the PPEs which require safety certification need to be certified by KOSHA.**

- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.

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When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	various
Odour	:	slight
Odour Threshold	:	No data available
pH	:	Not applicable substance/mixture is non-soluble (in water)
Melting point/ range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	> 101 °C (214 °F) (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available

#### Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	0.01 hPa
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Density	:	ca. 1.23 g/cm <sup>3</sup> (20 °C)
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	ca. 230 mPa.s (20 °C (68 °F))

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Viscosity, kinematic : > 20.5 mm<sup>2</sup>/s ( 40 °C (104 °F))  
Explosive properties : No data available  
Oxidizing properties : No data available

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### 10. STABILITY AND REACTIVITY

Chemical stability and possibility of hazardous reactions : Reactivity:  
No dangerous reaction known under conditions of normal use.  
Chemical stability:  
The product is chemically stable.  
Possibility of hazardous reactions:  
No hazards to be specially mentioned.

Conditions to avoid : No data available

Incompatible materials : No data available

Hazardous decomposition products : No hazardous decomposition products are known.

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### 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data available

#### Health hazard information

##### Acute toxicity

Harmful if inhaled.

##### Components:

##### **4,4'-methylenediphenyl diisocyanate:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg  
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50: 1.5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Expert judgement

##### **Diphenylmethanediisocyanate, isomeres and homologues:**

Acute oral toxicity : LD50 Oral (Rat): > 10,000 mg/kg

Acute inhalation toxicity : LC50: 1.5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Expert judgement

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Assessment: The component/mixture is moderately toxic after short term inhalation.

Acute dermal toxicity : LD50 Dermal (Rabbit): > 9,400 mg/kg

### **Skin corrosion/irritation**

Causes skin irritation.

### **Serious eye damage/eye irritation**

Causes serious eye irritation.

### **Respiratory or skin sensitisation**

#### **Respiratory sensitisation**

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

#### **Skin sensitisation**

May cause an allergic skin reaction.

### **Carcinogenicity**

Suspected of causing cancer.

### **Components:**

#### **4,4'-methylenediphenyl diisocyanate:**

Suspected of causing cancer.

#### **Diphenylmethanediisocyanate, isomeres and homologues:**

No data available

#### **1,3-Butanediol, polymer with 1,1'-methylenebis[isocyanatobenzene], 2,2'-oxybis[ethanol] and 1,2-propanediol:**

Suspected of causing cancer.

#### **o-(p-isocyanatobenzyl)phenyl isocyanate:**

Suspected of causing cancer.

### **Germ cell mutagenicity**

No data available

### **Components:**

#### **4,4'-methylenediphenyl diisocyanate:**

No data available

Genotoxicity in vivo

: Species: Bacteria  
Method: OECD Test Guideline 471  
Result: negative

Method: TA98

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Method: TA100

Method: TA1535

Method: TA1537

### Diphenylmethanediisocyanate, isomeres and homologues:

No data available

### 1,3-Butanediol, polymer with 1,1'-methylenebis[isocyanatobenzene], 2,2'-oxybis[ethanol] and 1,2-propanediol:

No data available

### o-(p-isocyanatobenzyl)phenyl isocyanate:

No data available

### Reproductive toxicity

No data available

### Components:

#### 4,4'-methylenediphenyl diisocyanate:

No data available

### Diphenylmethanediisocyanate, isomeres and homologues:

No data available

### 1,3-Butanediol, polymer with 1,1'-methylenebis[isocyanatobenzene], 2,2'-oxybis[ethanol] and 1,2-propanediol:

No data available

### o-(p-isocyanatobenzyl)phenyl isocyanate:

No data available

### STOT - single exposure

May cause respiratory irritation.  
May cause drowsiness or dizziness.

### STOT - repeated exposure

May cause damage to organs through prolonged or repeated exposure.

### Repeated dose toxicity

No data available

### Aspiration toxicity

No data available

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### Experience with human exposure

No data available

### Toxicology, Metabolism, Distribution

No data available

### Neurological effects

No data available

### Further information

No data available

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## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

#### Components:

#### Diphenylmethanediisocyanate, isomeres and homologues:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 1,000 mg/l  
Exposure time: 96 h

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 1,640 mg/l  
Exposure time: 72 h

#### Persistence and degradability

No data available

#### Bioaccumulative potential

No data available

#### Mobility in soil

No data available

#### Other adverse effects

#### Product:

Additional ecological information : There is no data available for this product.

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## 13. DISPOSAL CONSIDERATIONS

### Disposal methods

Waste from residues : Send to a licensed waste management company.

Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.

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Do not re-use empty containers.

### Disposal precautions

Dispose of contents and container according to wastes control act.

## 14. TRANSPORT INFORMATION

### International Regulations

#### UNRTDG

Not regulated as a dangerous good

UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
Environmentally hazardous : no

#### IATA-DGR

Not regulated as a dangerous good

UN/ID No. : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
Packing instruction (cargo aircraft) : Not applicable  
Packing instruction (passenger aircraft) : Not applicable

#### IMDG-Code

Not regulated as a dangerous good

UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
EmS Code : Not applicable  
Marine pollutant : no

### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

### National Regulations

Refer to section 15 for specific national regulation.

### Special precautions for user

Not applicable

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### 15. REGULATORY INFORMATION

#### National regulatory information

#### Regulation under the Occupational Safety and Health Act

#### Harmful Substances Prohibited from Manufacturing

Not applicable

#### Harmful Substances Required Permission for Manufacture

Not applicable

#### Harmful Agents to be kept below Occupational Exposure Limits

Chemical name	CAS-No.
Methylene bisphenyl isocyanate	101-68-8
Methylene bisphenyl isocyanate	9016-87-9
Methylene bisphenyl isocyanate	5873-54-1

#### Harmful Agents Required to be kept below Permission Levels

Chemical name	CAS-No.
Methylene bis(phenyl isocyanate)	101-68-8
Methylene bis(phenyl isocyanate)	9016-87-9
Methylene bis(phenyl isocyanate)	5873-54-1

#### Hazardous substances requiring management

Chemical name	CAS-No.	Threshold limits (%)
Methylene bis(phenyl isocyanate)	101-68-8	>= 1 %
Methylene bis(phenyl isocyanate)	9016-87-9	>= 1 %
Methylene bis(phenyl isocyanate)	5873-54-1	>= 1 %

#### Special Management Materials

Not applicable

#### Controlled Substances Subject to Environment Monitoring

Chemical name	CAS-No.	Threshold limits (%)
Methylene bis(phenyl isocyanate)	101-68-8	>= 1 %
Methylene bis(phenyl isocyanate)	9016-87-9	>= 1 %
Methylene bis(phenyl isocyanate)	5873-54-1	>= 1 %

#### Controlled Substances Subject to Health Examination

Chemical name	CAS-No.	Threshold limits (%)
Methylene bis(phenyl isocyanate)	101-68-8	>= 1 %
Methylene bis(phenyl isocyanate)	9016-87-9	>= 1 %
Methylene bis(phenyl isocyanate)	5873-54-1	>= 1 %

#### Hazardous Substances Subject to Process Safety Management (PSM) Reporting Obligation

Not applicable

#### K-OSHA Hazardous Substances (Occupational Safety and Health Regulations, Table 1)

|| Not applicable

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### K-OSHA Hazardous Substances (Occupational Safety and Health Regulations, Table 9)

Not applicable

### Regulation under the Chemicals Control Act

#### Toxic Chemicals

Chemical name	CAS-No.	NIER No.	Threshold limits (%)
Methylene diphenyl diisocyanate	101-68-8	97-1-423	>= 25 %

#### Restricted Chemicals

Not applicable

#### Prohibited Chemicals

Not applicable

#### Toxic Release Inventory

Chemical name	CAS-No.	Group	Threshold limits (%)
Diphenylmethane 4,4'-diisocyanate	101-68-8	Group II	>= 1 %

#### Accident Precaution Chemicals

Not applicable

#### Dangerous Substances Safety Management Act

Not Applicable to Dangerous Materials

International Chemical Weapons Convention (CWC) : Not applicable

Schedules of Toxic Chemicals and Precursors

#### 라. Wastes Control Act

Industrial general wastes

Follow article 13 of the act to dispose the product waste

#### 마. Other requirements in domestic and other countries

#### The components of this product are reported in the following inventories:

ENCS : On the inventory, or in compliance with the inventory

ISHL : Not in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

## 16. OTHER INFORMATION

Issuing date : 23.04.2020

#### Revision number and date

Number of Revision : 4.0

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Date format : yyyy/mm/dd

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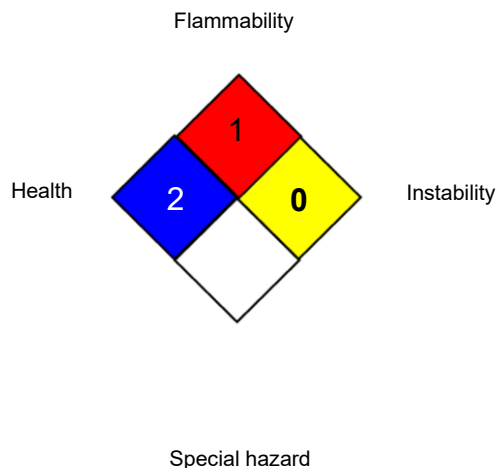
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### NFPA:



### Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
KR OEL	:	Harmful Agents to be kept below Occupational Exposure Limits
KR PEL	:	Harmful Agents Required to be kept below Permission Levels
ACGIH / TWA	:	8-hour, time-weighted average
KR OEL / TWA	:	Time Weighted Average
KR PEL / TWA	:	TWA
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

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SVHC : Substances of Very High Concern  
vPvB : Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.  
KR / EN